

Date: Friday, 18/07/2008 1:09:48 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEATER SUPPORT		
Job Number	: 40636					
Estimate Number	: 13477					
P.O. Number	:		Part Number	: D2286		
This Issue	: 18/07/2008	S.O. No. :	Drawing Number	: D2286 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: / /	Type : SMALL /MED FAB	Drawing Revision	: B		
Previous Run	:		Material	:		
Written By	:		Due Date	: 10/08/2008		Qty: 4 Um: Each
Checked & Approved By	: <u>JUL 08. 7. 18</u>					
Comment	: Est Rev:A New Issue 08-07-18 DD verified by: JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S063	6061-T6 .063 Sheet
Comment: Qty.: 0.3081 sf(s)/Unit Total : 1.2323 sf(s) 6061-T6 .063 Sheet batch: <u>108379</u> <u>RB 8-8-B</u>		
2.0	WATER JET <u>108379</u>	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2286 Dwg Rev: <u>B</u> <u>RB 8-8-B</u> Prog Rev: <u>B</u> <u>6</u>		
2-Deburr if necessary <u>RB 8-8-B</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<u>RB 8-8-B</u> <u>8/08/13</u>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<u>8/08/13</u>		
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<u>8/08/13</u> <u>6x</u> <u>SD</u> Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>RD</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER SUPPORT

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

Douglas 14

Job Completion



A 08.08.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

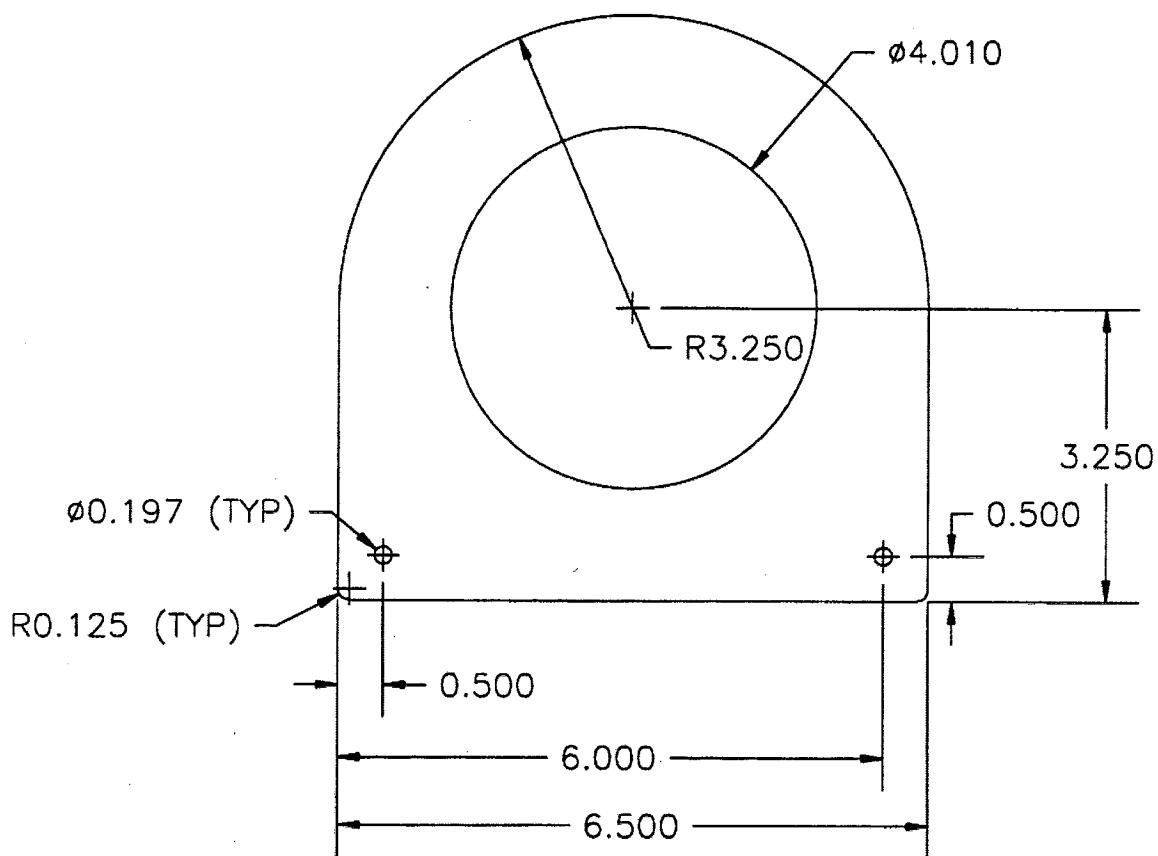
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED	REV. B D2286	
DATE Oct. 25, 1994		TITLE HEATER SUPPORT	SCALE 1:2
B	Dec. 13, 1995	3.25 WAS 4.5	



MATERIAL: 5052-H34 0.062 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40634

DART AEROSPACE LTD	Work Order:	40636
Description: HEATER SUPPORT	Part Number:	D2286
Inspection Dwg: D2286 Rev: R		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	Audited by:	Prototype Approval:
Date: 08-08-13	Date: 08-08-13	Date: 08-08-13

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	